



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2249-041
Job Sheet 185666



Part No: D2249-041

Job Qty: 2 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 05.02.04 Added Step 9 KJ/RF IPP Rev:E 08-07-28 chg qty of D2249-1 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea		11/16/18	0.00	0.00	Start Up Large Fab-7		
110	Large Fab	2 pcs		11/16/18	0.00	0.67	Large Fab 8		
120	QC	2 pcs		11/16/18	0.00	0.00	QC9		
130	QC	2 pcs		11/16/18	0.00	0.00	QC5		
140	Powdercoat	2 pcs		11/16/18	0.00	0.20	Powdercoat2		
150	QC	2 pcs		11/16/18	0.00	0.00	QC3		
160	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging3-2		
170	QC21-SA	2 Ea		11/16/18	0.00	0.00	QC21		

Part Op 110 - Weld as per Dwg D2249 and QSI 004

Descriptions: 140 - START TIME: 10:45 OVEN TEMPERATURE: 400° FINISH TIME: 11:15

M 138951

DAS 38
6 NOV 15 2018
9-89

NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2249-1	Lug	4 Ea (2 ea)	100-Start up Operation	F142229
D2249-3	Base Plate	2 Ea (1 ea)	100-Start up Operation	F40893
D2249-5	Gusset	4 Ea (2 ea)	100-Start up Operation	F142230

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	D2249-1	4	14	0
	D2249-3	2	12	0
	D2249-5	4	16	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126713



Part: D2249-041

Job No: 185666

Serial No/Batch: S126713

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18